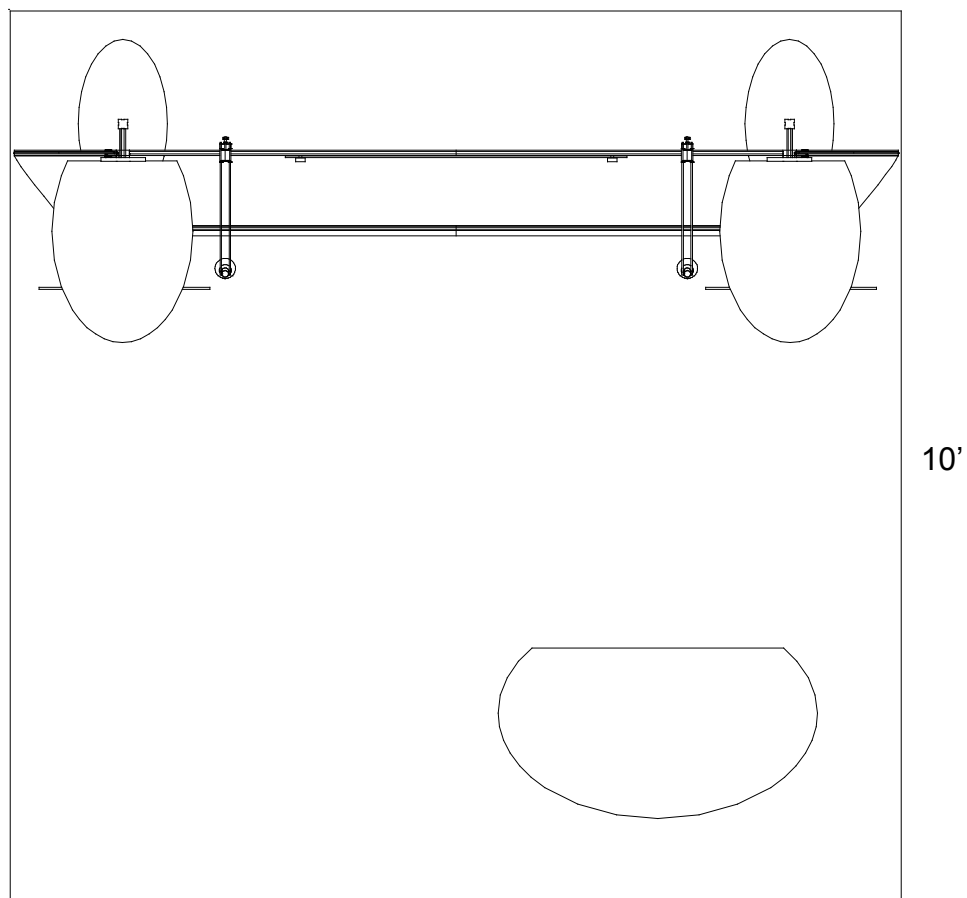
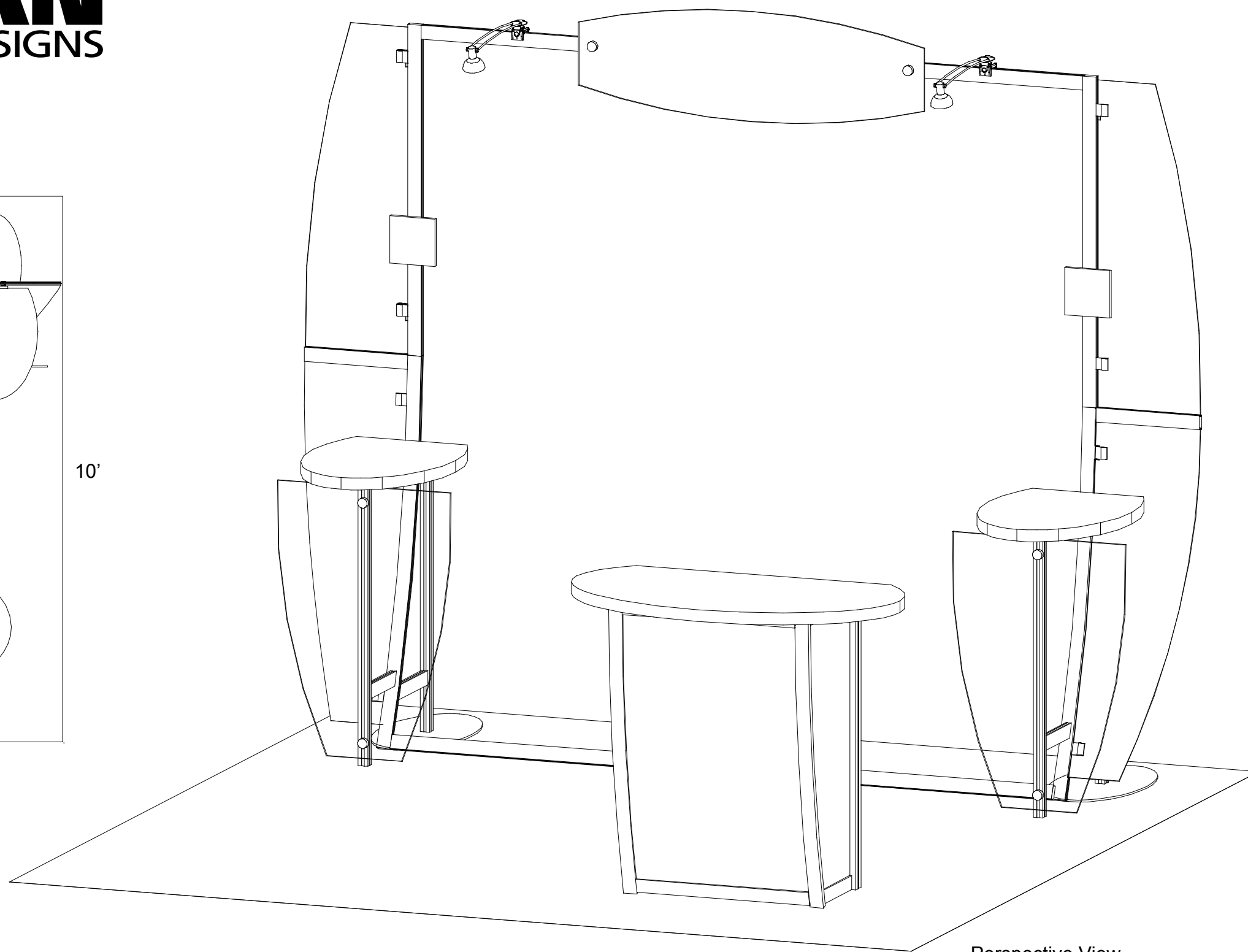


# MAGELLAN DESIGNS



Plan View

10'



Perspective View

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# MAGELLAN DESIGNS

## Using Your Set-up Instructions:

The Visionary Designs Set-up Instructions for Magellan displays are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display and a logical series of detailed steps for assembly. We encourage you to study the instructions **before** attempting to assemble your exhibit.

### THIS IS VERY IMPORTANT!

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in red).

## Cleaning & Packing Your Display:

- 1) Use care when cleaning aluminum extrusions or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or counter tops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing materials. It will make re-packing much easier and will reduce the likelihood of shipping damage.

Hex Key Tool



Most visionary design exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

Typical Connection

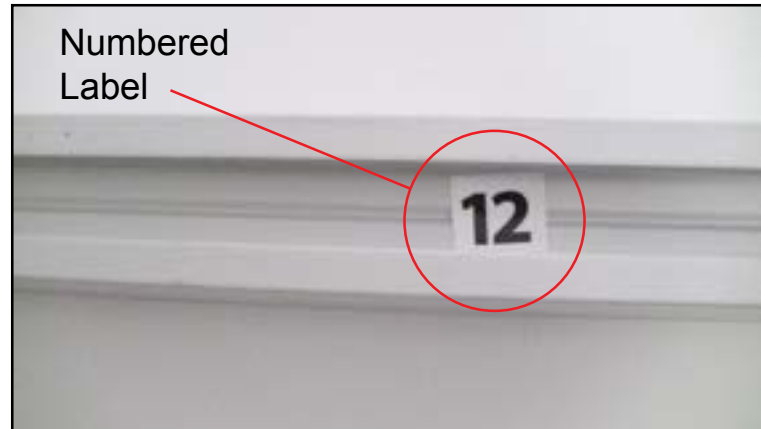


**Detail A:** Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.

Typical Connection



Numbered Label



**Detail B:** Each extrusion contains a numbered label that corresponds to set-up instructions. The label is located within a groove of the extrusion (when possible). Visionary Design labels contain Black numbers unless otherwise specified.

Horizontal Connection



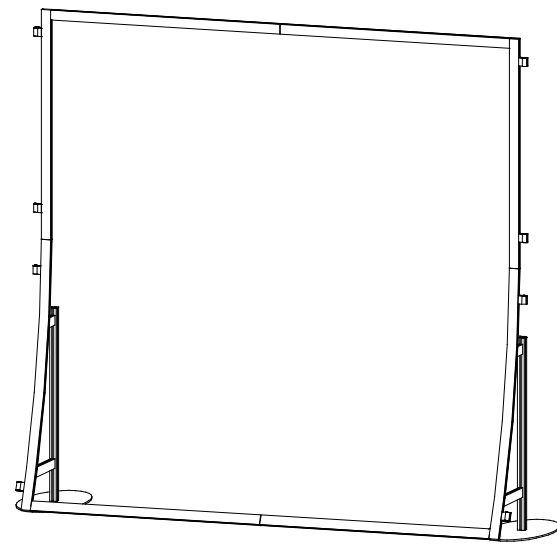
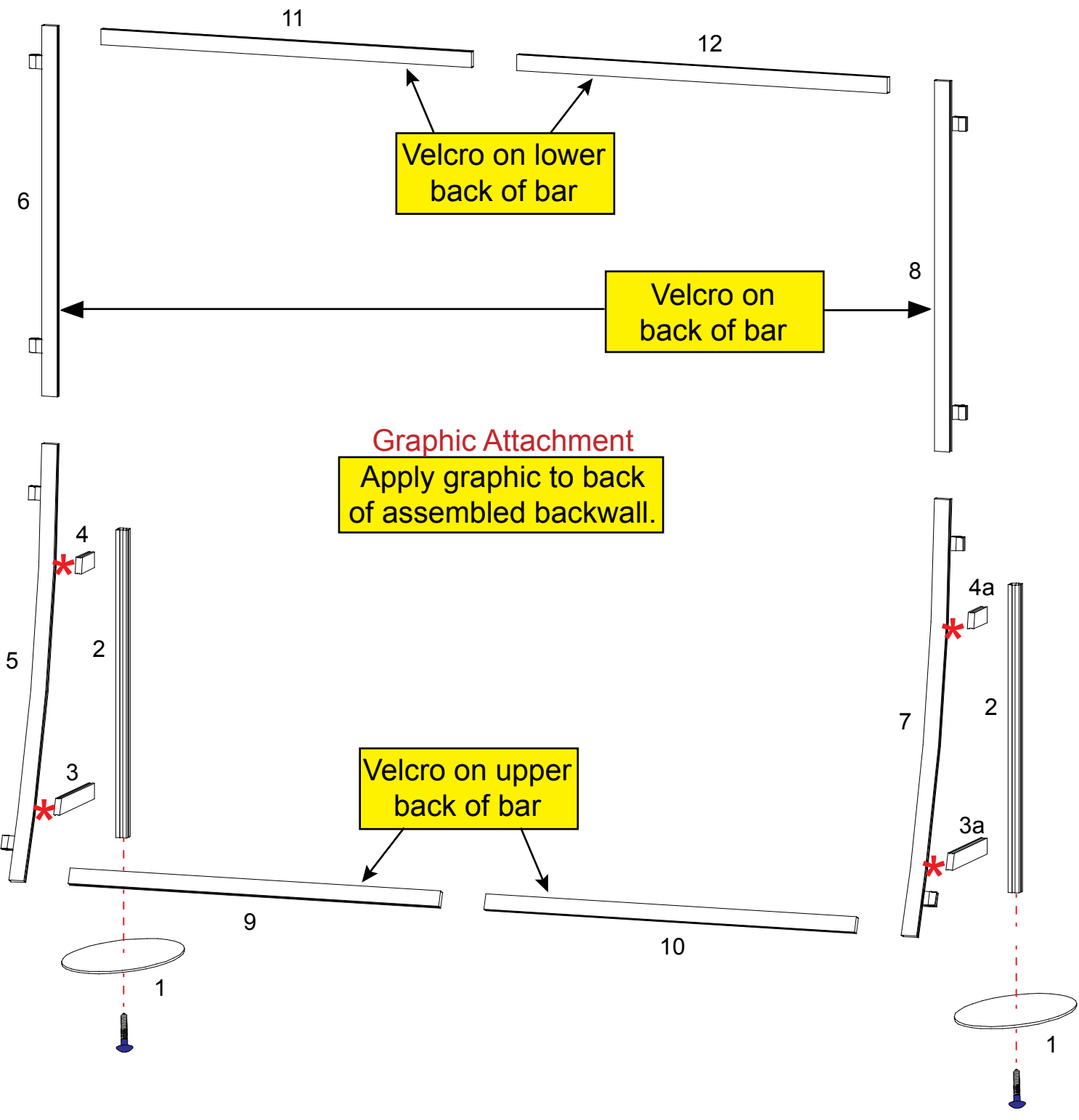
**Detail C:** A rectangular connection bar with plastic T Knobs is inserted between two horizontal extrusions joined end-to-end. Turn the knobs clockwise to tighten. Do Not Overtighten.

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

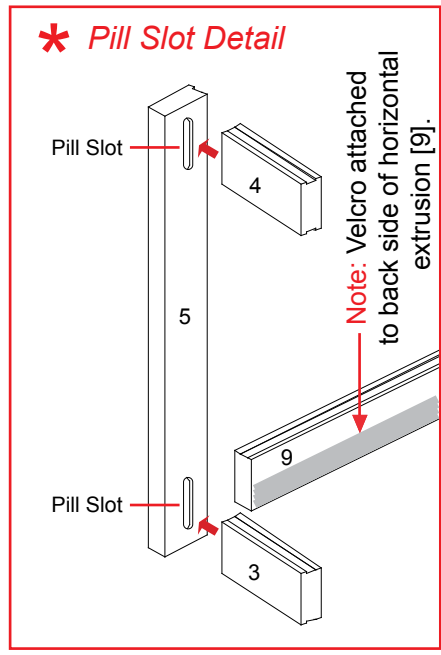
Item	Qty.	Description	Item	Qty.	Description
1	2	Oval Base Plate	7	1	49.55" Curved Vertical Extrusion
2	2	35" Vertical Backwall Support	8	1	42" Vertical Extrusion
3/3a	1/1	11.396" Horizontal Extrusion	9	1	44" Horizontal Extrusion
4/4a	1/1	4.318" Horizontal Extrusion	10	1	44" Horizontal Extrusion
5	1	49.55" Curved Vertical Extrusion	11	1	44" Horizontal Extrusion
6	1	42" Vertical Extrusion	12	1	44" Horizontal Extrusion

**Steps:**

- 1) Attach oval base plates [1] to verticals [2] using bolts as shown.
- 2) Attach horizontals [3,3a,4,4a] to verticals [2].
- 3) Attach upper verticals to lower curved verticals.
- 4) Connect horizontals [9,10] together.
- 5) Connect horizontals [11,12] together.
- 6) Attach vertical assemblies to horizontals [3,3a,4,4a].  
See **Pill Slot Detail** detail.
- 7) Attach horizontal assemblies between vertical assemblies.
- 8) Attach graphics to Velcro on back of assembled backwall.



When assembled

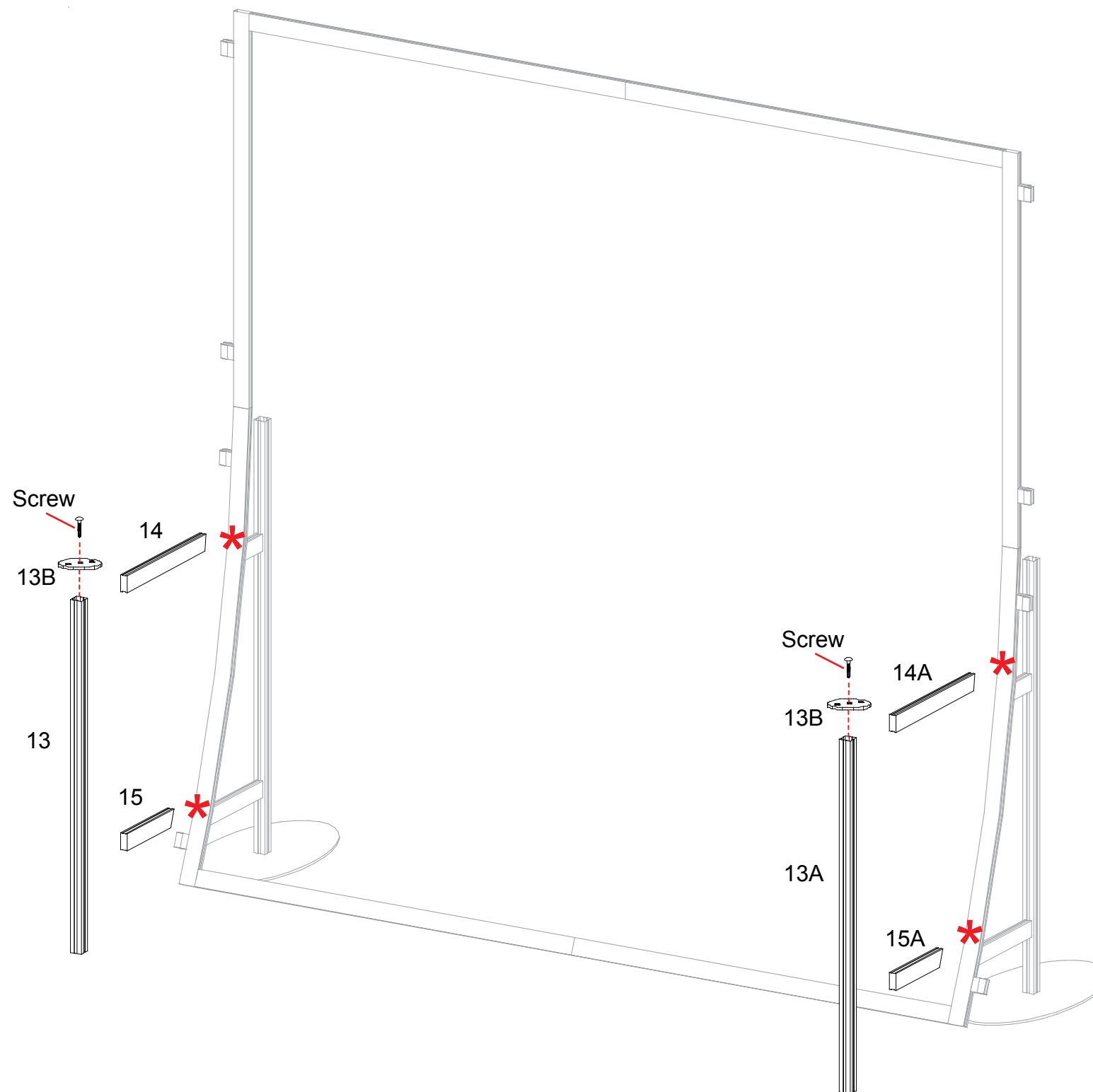
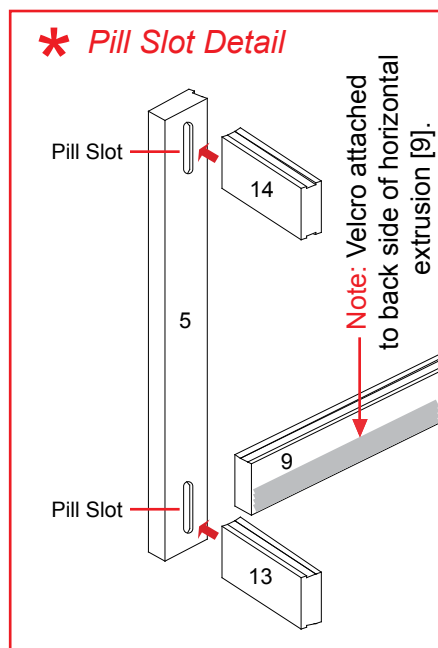


**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Item	Qty.	Description
13/13A	1/1	37.5"h Vertical Extrusion
13B	2	Counter Flange
14/14A	1/1	15.7689"w Horizontal Extrusion
15/15A	1/1	9.3552"w Horizontal Extrusion

Steps:

- 1) Connect horizontals [14 & 15] to vertical [13].
- 2) Connect horizontals [14A & 15A] to vertical [13A].
- 3) Attach counter flange [13B] to the tops of verticals [13] & [13A].
- 4) Attach assembly [13,14,15] to backwall vertical [5].  
See **Pill Slot Detail** detail.
- 5) Attach assembly [13A,14A,15A] to backwall vertical [7].  
See **Pill Slot Detail** detail.

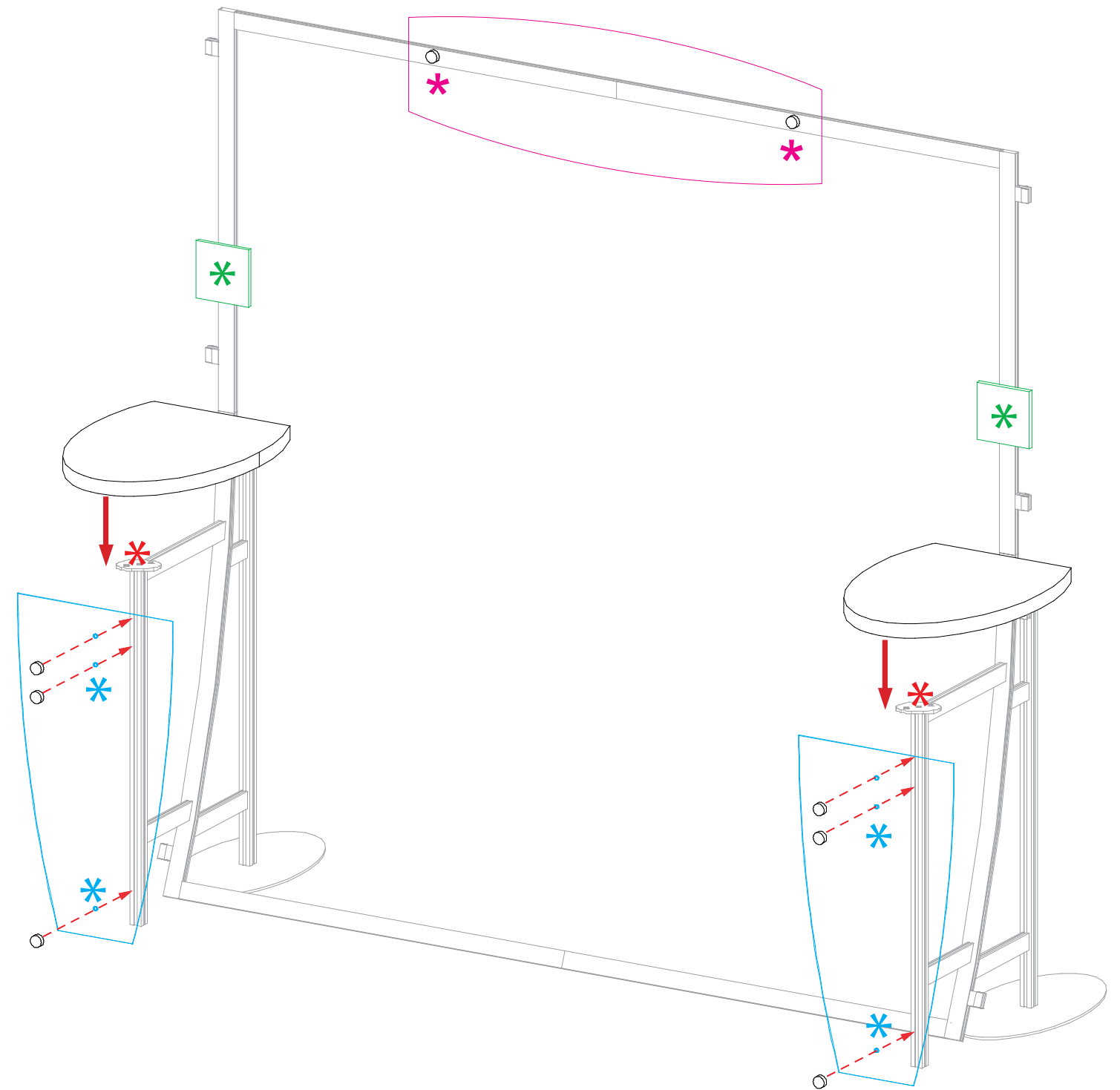
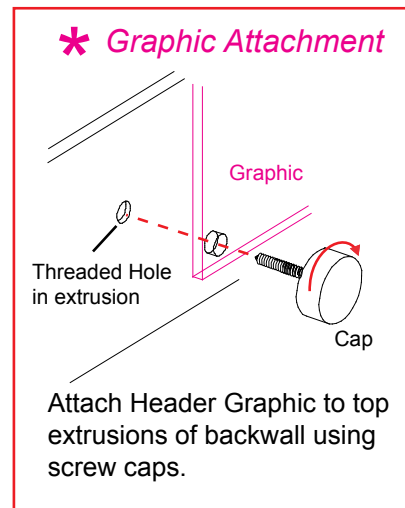
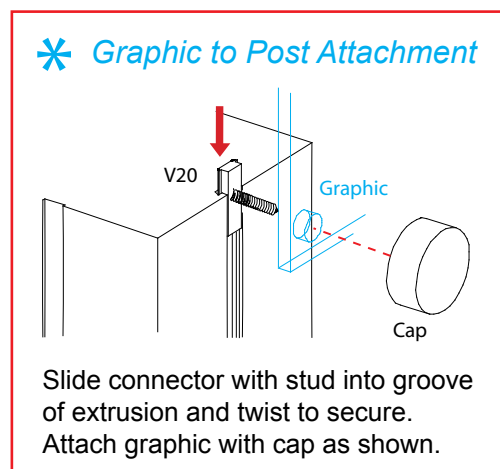
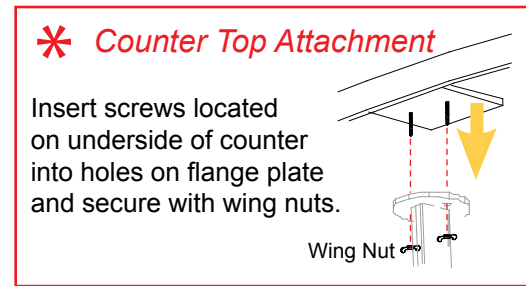
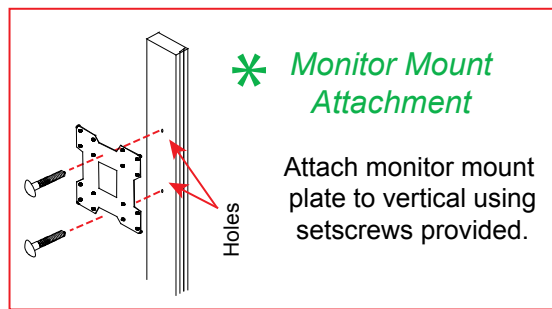


**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Item	Qty.	Description
--	2	Counter Tops
--	2	Counter Façade
--	2	Monitor Mounts

Steps:

- 1) Attach Monitor Mounts to backwall vertical extrusions.  
See [Monitor Mount Attachment](#) detail.
- 2) Connect Counter Façade Graphics to backwall counter verticals.  
See [Graphic to Post Attachment](#) detail.
- 3) Attach Counter Tops to assembled extrusions.  
See [Counter Top Attachment](#) detail.
- 4) Attach Header Graphic to top extrusions of backwall.  
See [Graphic Attachment](#) detail.



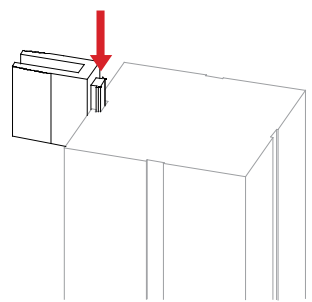
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**



Item	Qty.	Description
16	2	13.875"w Horizontal Extrusion
--	4	Graphic Wings

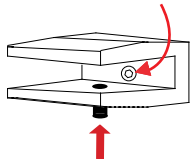
- Steps:
- 1) Attach wings and wing dividers [16] to verticals using A10 Clamps. See [A10 Clamp Attachment](#) detail.
  - 2) Attach lights to the top of the backwall. See [Light Connection](#) detail.

**\* A10 Clamp Attachment**

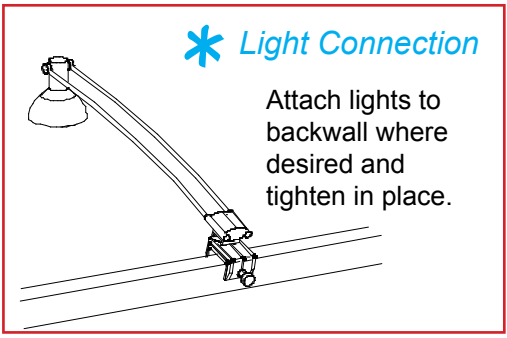


Slide connector on back of A10 clamp into groove of extrusion.

When desired location is found, tighten set screw to secure.

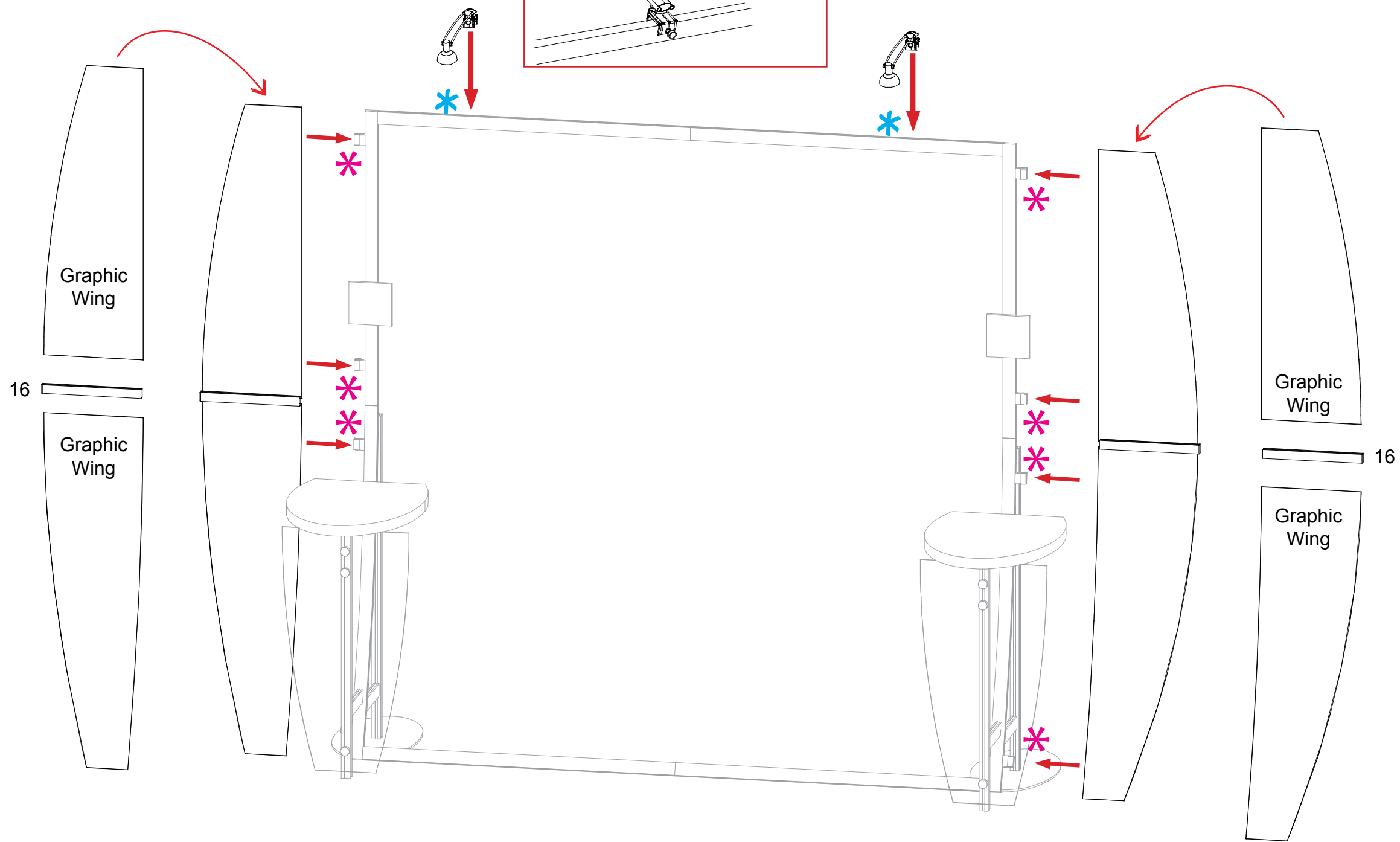


Tighten knob to secure shelf/wing in place.



**\* Light Connection**

Attach lights to backwall where desired and tighten in place.



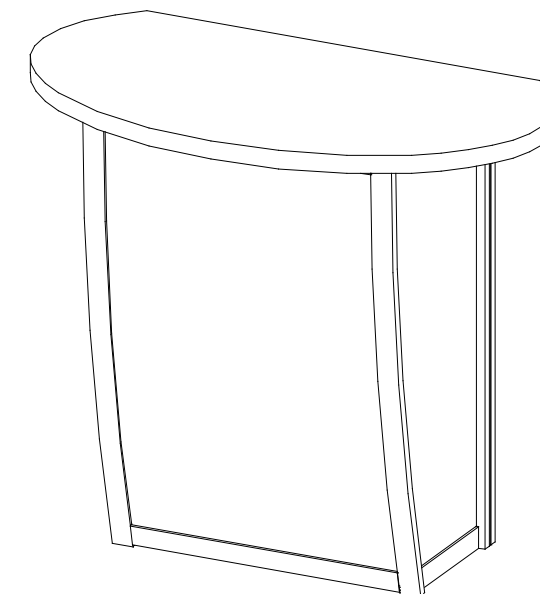
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Item	Qty.	Description
17	1	38" Vertical Extrusion w/ Door Hinges
18	1	38" Vertical Extrusion w/ Door Stopper
19	1	38.4565" Curved Extrusion w/ S10
20	1	38.4565" Curved Extrusion w/ S10
21	1	22.9803" Horizontal Extrusion
22	2	10.4062" Horizontal Extrusion
23	1	23" Horizontal Extrusion
24	1	22.9803" Horizontal Extrusion
25	2	15.0700" Horizontal Extrusion
26	1	23" Horizontal Extrusion

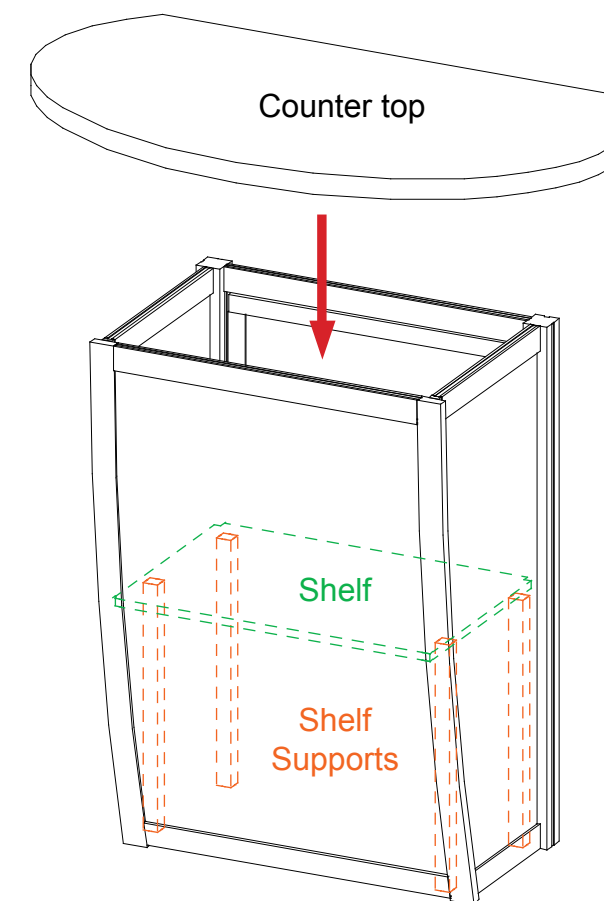
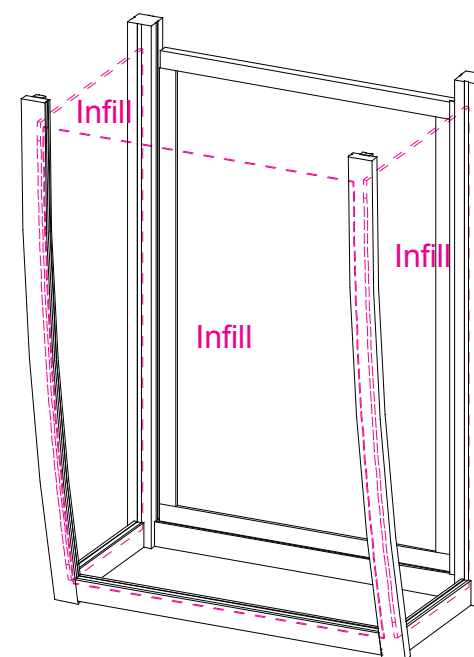
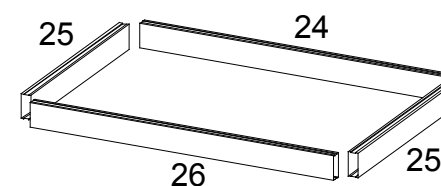
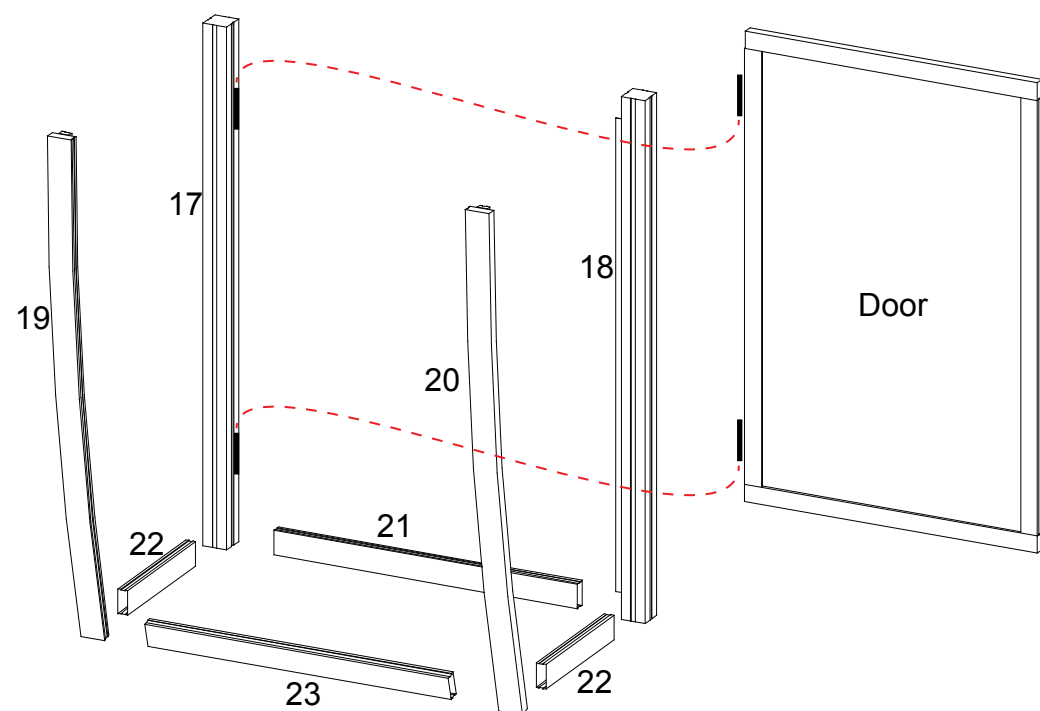


Steps:

- 1) Attach lower horizontals between verticals, inserting infills as shown.
- 2) Attach door to vertical [17]. Refer to detail.
- 3) Attach upper horizontals between verticals and on top of infills.
- 4) Attach shelf supports to Velcro on inside of assembled pedestal.
- 5) Place shelf atop shelf supports.
- 6) Place counter top on assembled pedestal.

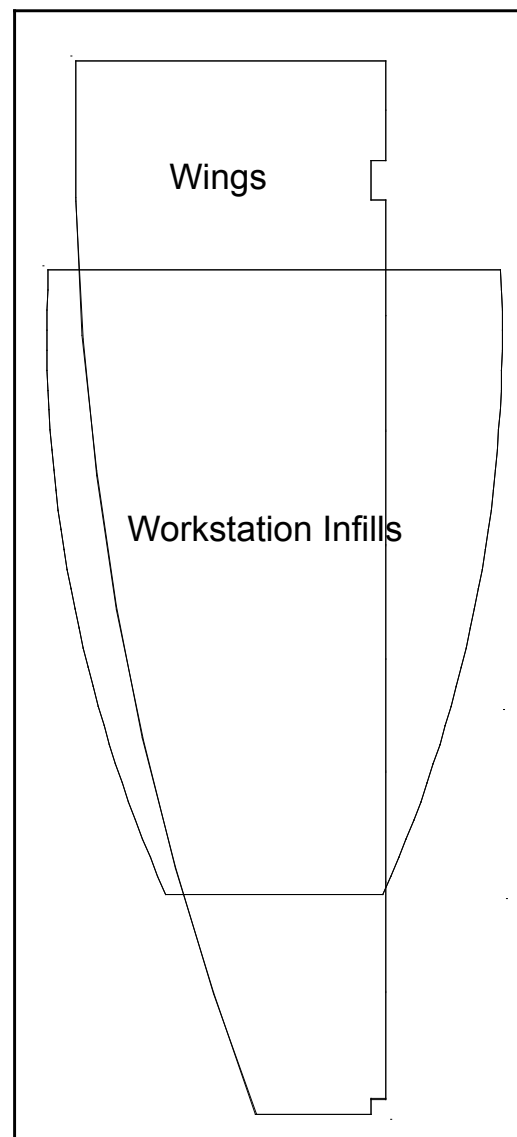


When assembled

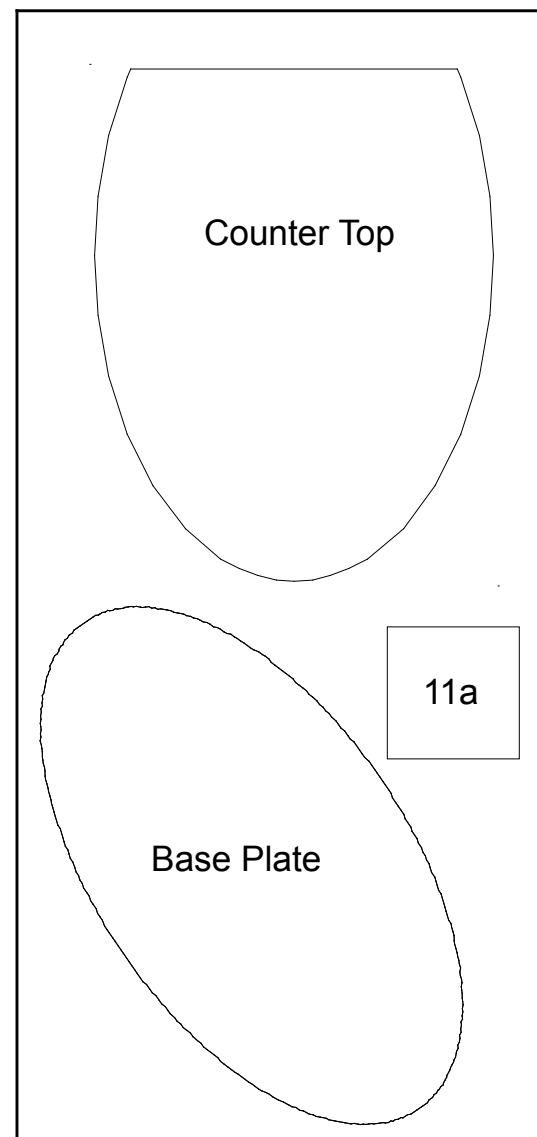


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

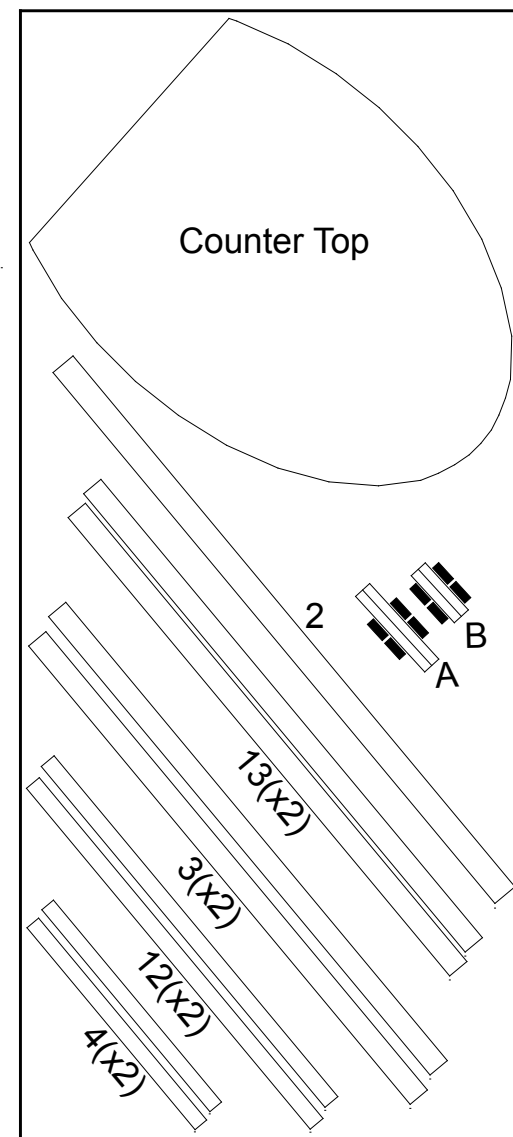
Top View of Each Level



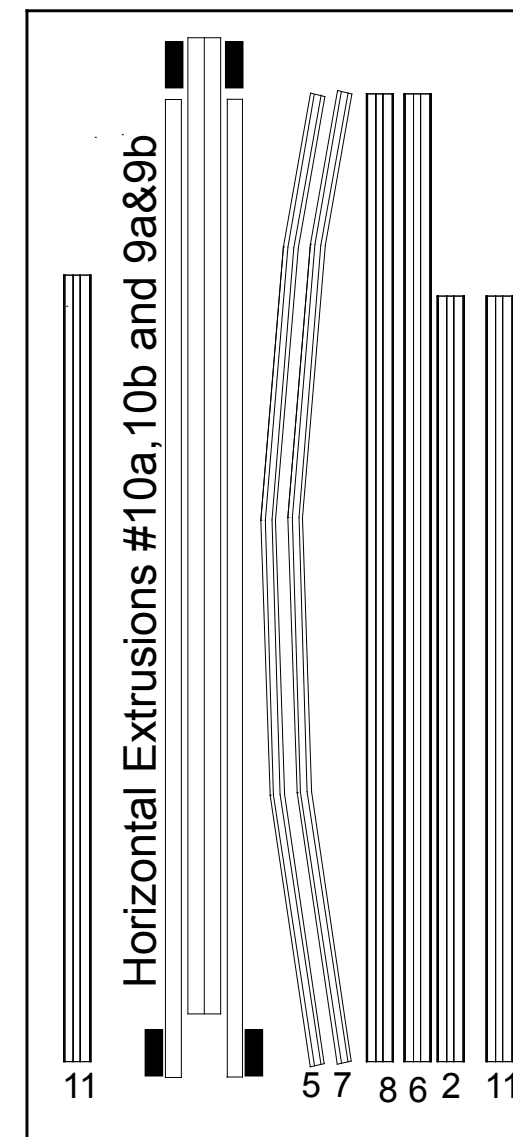
Level 1



Level 2



Level 3

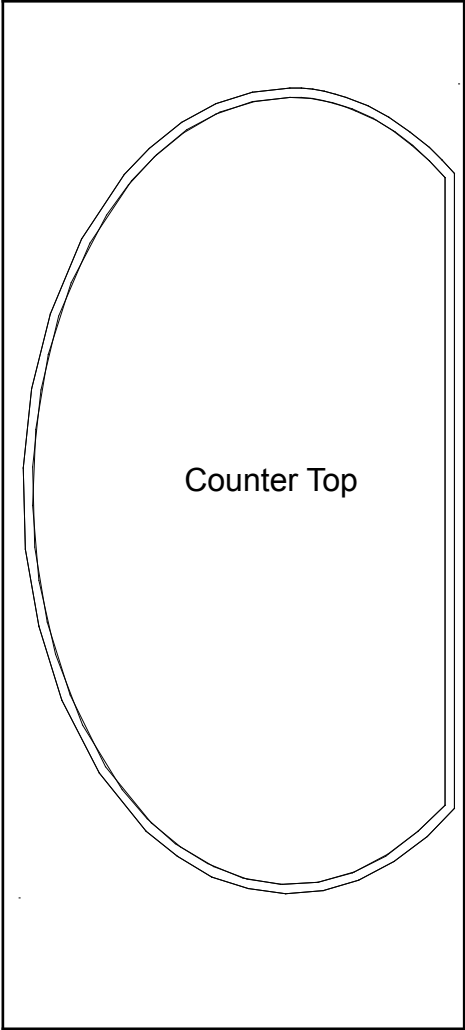


Level 4

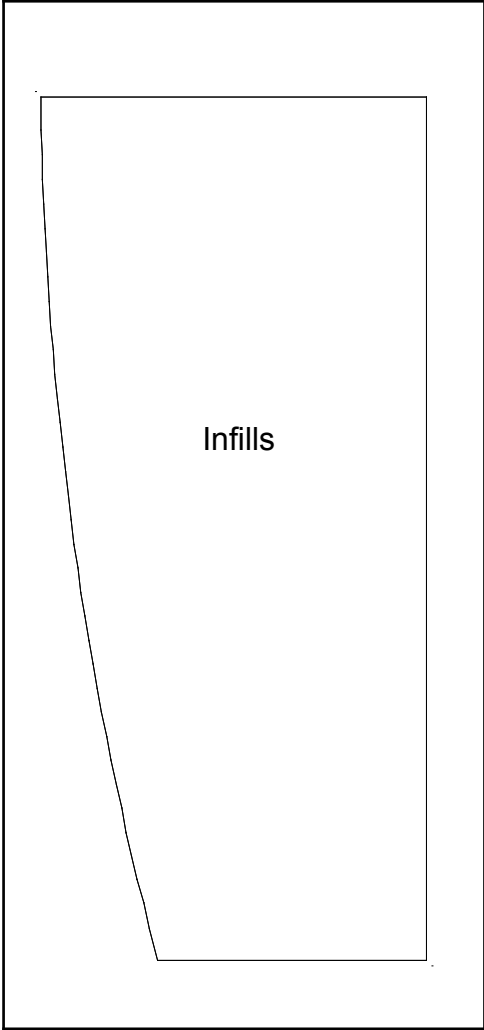
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



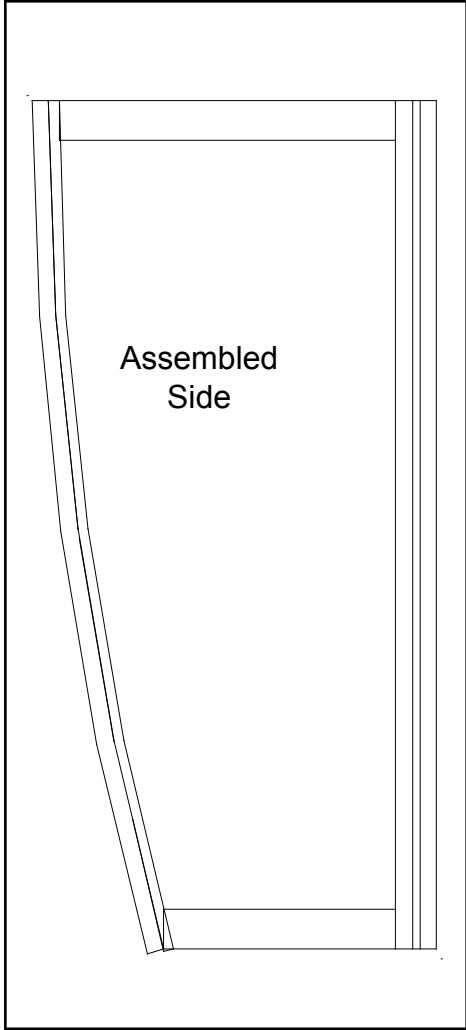
Top View of Each Level



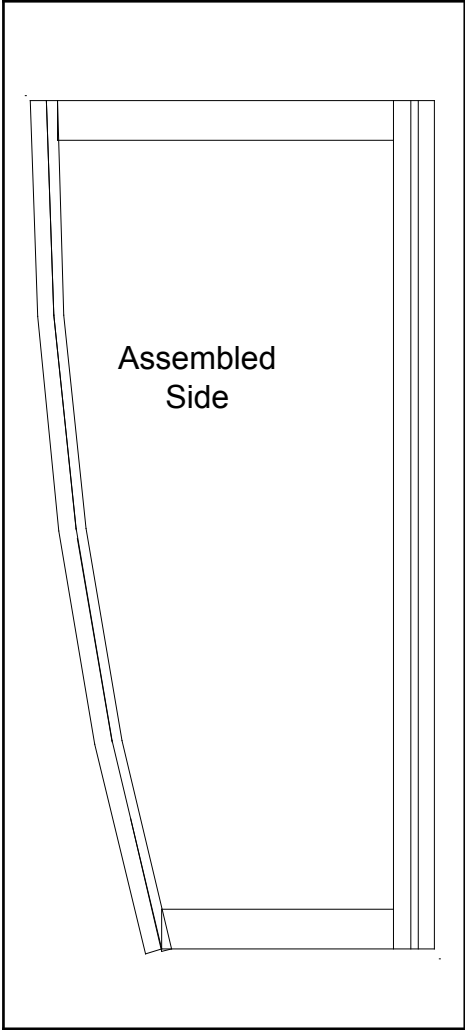
Level 1



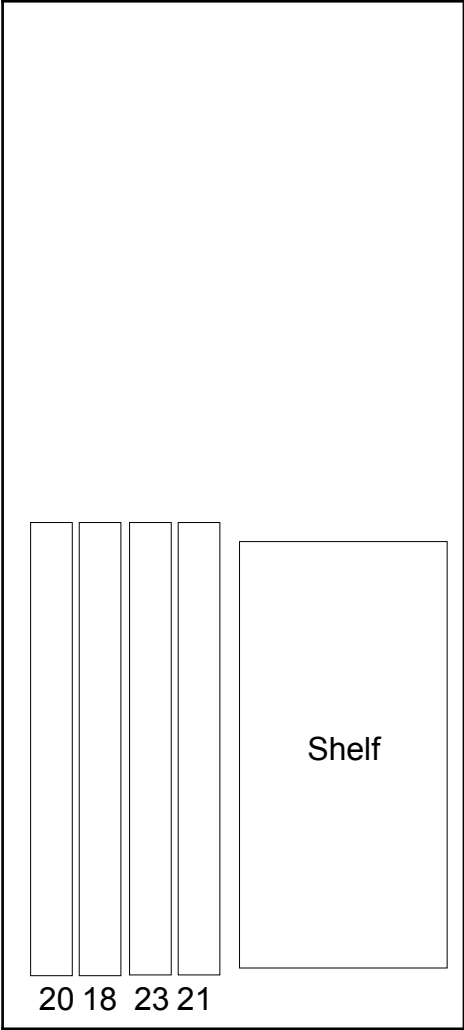
Level 2



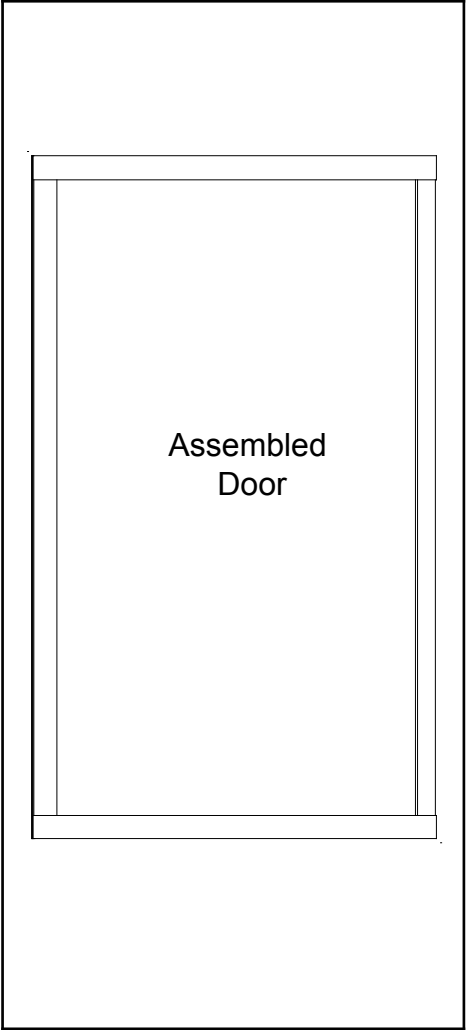
Level 3



Level 4



Level 5



Level 6

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING